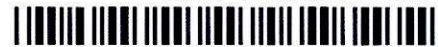




Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200
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646.4002
Job Sheet 211177



Part No: 646.4002

Job Qty: 1 pcs

Part Name: AS350 Wiper Deflector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/8/20

Job Tracking No:

Due Date: 7/17/20

Created By: Linda Lacelle

Type: Stock

Description: siop

Note: DWG REV C1 IPP REV:A 12.12.23 NEW ISSUE DD VERF:JLM IPP REV:B 16.01.07 DWG REV:C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		7/17/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22	DAS	
							Packaging 1 - 23	34	
							Packaging 1 - 24	9-89	
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: S287392

Part: 646.4002

Job No: 211177

Serial No/Batch: S287392

Revision:

Inspector:

Exp Date:

Instructions:

FAA STC SR02180LA 14/08/07/16, STC SH09 -

120	QC 4	1 pcs	7/17/20	0.00 0.00	Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
					QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	JUL 16 2020
					QC 4 - 72	9-89 DAS
					QC 4 - 74	
					QC 4 - 75	
130	Packaging 3-1 - Stock - B4B	1 pcs	7/17/20	0.00 0.00	QC 4 - 78	
					QC 4 - 84	
					QC 4 - 80	
					QC 4 - 85	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	JUL 16 2020
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	9-89 DAS
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	DAS
135	DC - 1 - B4B	1 pcs	7/17/20	0.00 0.00	DC - 1 - B4B	21
					DC - 2 - B4B	9-89 JUL 16 2020

140 QC 21 - FG

1 pcs

7/17/20

0.00 0.00

QC 21 - FG - 21

DAS

21

QC 21 - FG - 70

9-89

JUL 16 2021

QC 21 - FG - 9

QC 21 - FG - 77

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP 646.4002 Location : FG102

135 - (Document Control) Photocopy bluefile & type labels per PPP 646.4002

140 - (QC21- Final Inspection - Work Order Release)

016482

Exp

01/31/2021

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5281331
646.3410	LH Wiper Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5109010
646.3411	RH Wiper Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5272672
646.3814	Wiper Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5178230
MS21042L3	Nut	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5267766
MS24694-S53	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	F113359
MS27039-1-18	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	E124326
MS27039-1-19	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5235301
NAS1149F0332P	Washer (AN960-10L)	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	5247891

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.1012	1	23	0
	646.3410	1	5	0
	646.3411	1	12	0
	646.3814	2	21	0
	MS21042L3	6	1,021	0
	MS24694-S53	2	183	0
	MS27039-1-18	2	996	0
	MS27039-1-19	2	504	0
	NAS1149F0332P	16	1,964	0

Part Specifications

Specifications could not be found.

Plex 7/8/20 12:34 PM dart.lacelle.linda